

24<sup>th</sup> May 2016

**Takumi Precision Engineering**  
Raheen Industrial Estate,  
Raheen,  
Limerick.

SAP Supplier no: 124080  
SAP Notification no: 1000052892

**Attention: Gerry Kavanagh - Quality Manager**  
**Subject: Approval letter**

Bombardier Aerospace is pleased to inform you that your company is now APPROVED for the process specification listed below:-

**BAPS 151-010 – Installation of Mechanically Expanding Blind Rivets**

**BAPS 151-029 – Installation of Lightweight Threaded Hex-Drive Fasteners, Hi-Lite, Aero-Lite Types**

**BAPS 157-028 – Pressure & Environmental Sealing**

**Limited to wet installation of fasteners, faying surface sealing & sealing applications of bearings/bushes**

**BAPS 157-030 – Application of High Temperature Firewall Sealant**

**Limited to wet installation of fasteners & faying surface of nutplates & sealing applications of bearings/bushes**

**BAPS 175-004 – Installation & Retention of Self Aligning Groove Bearings by Roller or Anvil Swaging**

**Limited to roller swaging – Tooling No's CMDST-MS14101-3, CMDST-MS14103-8 & CMIRP-CMD02281014**

**BAPS 175-005 – Installation of Interference Fit Bushings**

**Limited to liquid nitrogen**

This approval is issued on the condition that your company continues to comply with QD 4.6-40: Bombardier Aerospace Requirements for Suppliers and all other procedural and / or specification requirements, plus maintain acceptable product delivery performances.

Bombardier Aerospace Quality may elect to audit your facility at any time during or prior to any contract in order to:

- Assure continuing compliance with contractual and quality requirements.
- Investigate any quality problems and assure that effective corrective action measures are implemented.
- Evaluate the effect of any change in facility, process, equipment, or management.

Your approval status will be periodically reviewed and / or revised based on supplier performance.

It is Bombardier Aerospace's policy to purchase only from approved suppliers who consistently meet our standards of quality and reliability. We look forward to building a mutually beneficial and lasting relationship driven by a desire for continuous quality improvement.

Sincerely yours,

Gary Chivers  
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Supplier Quality Assurance  
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